

Test Report

No.: TSNPC25001673901

Date: Jun 18, 2025

Page 1 of 4

Client Name: SHENZHEN ESUN INDUSTRIAL CO.,LTD.

Client Address: 15A, MICROSOFT KETONG BUILDING, NO. 55 GAOXINNAN 9TH ROAD, HIGH TECH COMMUNITY, YUEHAI STREET, NANSHAN DISTRICT, SHENZHEN

Sample Name: PLA+

The above sample(s) and information were provided by the client.

SGS Job No.: TJPC2505000212(WHIN2505000449PL05)

Sample Receiving Date: May 12, 2025

Testing Period: May 12, 2025 ~ Jun 16, 2025

Test Requested: Select test(s) as requested by the client.

Test Method(s): Please refer to next page(s).

Test Result(s): Please refer to next page(s).

	Test Requirement	Comment
1	Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004, (EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation - Overall Migration	Pass
2	Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 - Sensorial examination odour and taste test	Pass

Signed for and on behalf of
SGS-CSTC Standards Technical Services (Tianjin) Co., Ltd.

Reabeca Zhou

Reabeca Zhou
Approved Signatory

Scan to see the report



TSNPC25001673901
Verification:
check.sgsonline.com.cn



Unless otherwise agreed in writing, this document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at <https://www.sgs.com/en/Terms-and-Conditions>. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested.

Attention: To check the authenticity of testing /inspection report & certificate, please contact us at telephone: (86-755) 8307 1443, or email: CN.Doccheck@sgs.com

SGS Mansion, No.41, The 5th Avenue TEDA, Tianjin, China 300457
中国·天津市经济技术开发区第五大街41号SGS大厦 邮编: 300457

t (86-22) 65288000 www.sgsgroup.com.cn
t (86-22) 65288000 sgs.china@sgs.com

Test Report

No.: TSNPC25001673901

Date: Jun 18, 2025

Page 2 of 4

Test Result(s):

Test Part Description:

SN ID	Sample No.	SGS Sample ID	Description	Material (claimed by the client)
SN1	A1	TSN25-0016739-0001.C001	white solid	PLA

Remarks:

- (1) mg/dm² = milligram per square decimeter
mg/inch² = milligram per square inches
μg/cm² = microgram per square centimeter
mg/L = milligram per litre
mg/kg = milligram per kilogram
- (2) °C = degree Celsius
°F = degree Fahrenheit
- (3) <= less than
- (4) RL = Reporting Limit
- (5) ND = Not Detected (< RL).

The ratio of surface area to volume

Sample No	Overall Migration
A1	10.0 dm ² /kg

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004, (EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation - Overall Migration

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods; EN 1186-3:2022 Test methods for overall migration in evaporable simulants

	Test Condition		
	20% Ethanol(V/V)	95% Ethanol	Isooctane
A1	40 °C, 10 days	40 °C, 10 days	20 °C, 2 days

Simulant used	Limit	Unit(s)	RL	A1 (1 st)	A1 (2 nd)	A1 (3 rd)	Stability	Comment
20% Ethanol(V/V)	10	mg/dm ²	3.0	ND	ND	ND	Compliant	Pass
95% Ethanol	10	mg/dm ²	3.0	ND	ND	ND	Compliant	Pass
Isooctane	10	mg/dm ²	3.0	ND	ND	ND	Compliant	Pass

Notes:

- (1) Analytical tolerance of evaporable simulants is 2 mg/dm².
- (2) Test condition & simulant were specified by client.
- (3) For repeated use, compliance of the material or article is verified on the basis of the level of the migration



Unless otherwise agreed in writing, this document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at <https://www.sgs.com/en/Terms-and-Conditions>. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested.
Attention: To check the authenticity of testing / inspection report & certificate, please contact us at telephone: (86-755) 8307 1443, or email: CN.Doccheck@sgs.com

SGS Mansion, No.41, The 5th Avenue TEDA, Tianjin, China 300457
中国·天津市经济技术开发区第五大街41号SGS大厦 邮编: 300457

t (86-22) 65288000 www.sgsgroup.com.cn
t (86-22) 65288000 sgs.china@sgs.com

Test Report

No.: TSNPC25001673901

Date: Jun 18, 2025

Page 3 of 4

found in the third test and on the basis of the stability of the material or article from the first to the third migration test.

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 - Sensorial examination odour and taste test

Test Method: With reference to DIN 10955: 2024.
No. of panelist: 6

Test Media	Test Condition
	A1
Distilled water	40 °C, 10 days

Test Item(s)	Limit	Unit(s)	A1
Area/Volume	-	dm ² /kg	10.0
Sensorial examination odour	2.5	-	0
Sensorial examination taste	2.5	-	0
Comment			Pass

Notes:

Intensity scale (rounded at 0.5):

- 0 – no perceptible difference
- 1 – just perceptible difference
- 2 – slight difference
- 3 – marked difference
- 4 – strong difference

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule ($w=0$) stated in ILAC-G8:09/2019.



Unless otherwise agreed in writing, this document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at <https://www.sgs.com/en/Terms-and-Conditions>. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested.
Attention: To check the authenticity of testing / inspection report & certificate, please contact us at telephone: (86-755) 8307 1443, or email: CN.Doccheck@sgs.com

SGS Mansion, No.41, The 5th Avenue TEDA, Tianjin, China 300457
中国·天津市经济技术开发区第五大街41号SGS大厦 邮编: 300457

t (86-22) 65288000 www.sgsgroup.com.cn
t (86-22) 65288000 sgs.china@sgs.com

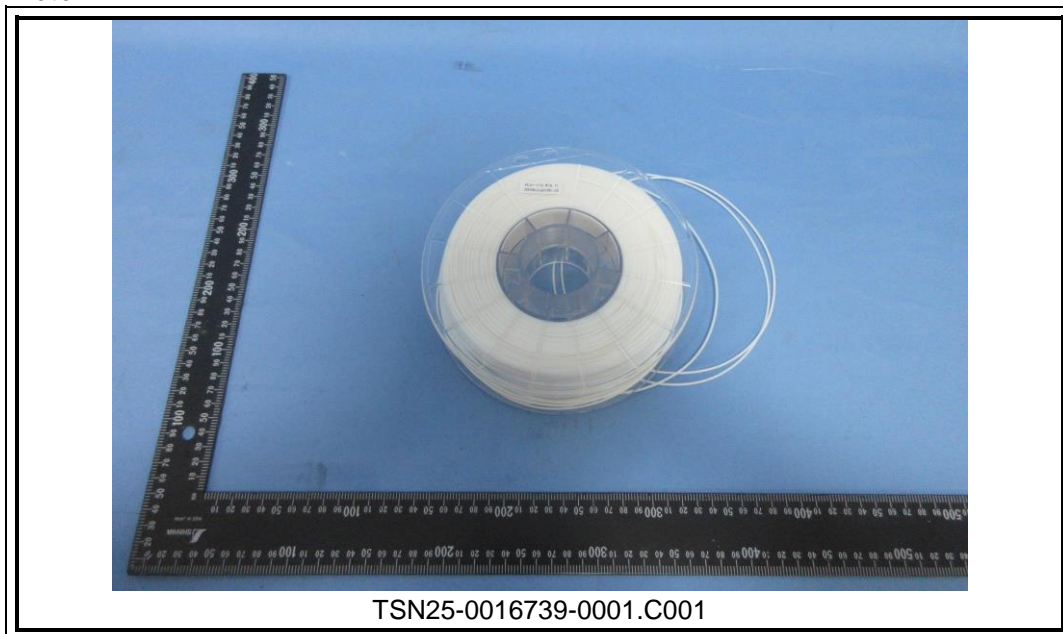
Test Report

No.: TSNPC25001673901

Date: Jun 18, 2025

Page 4 of 4

Sample Photo:



SGS authenticate the photo on original report only

*** End of Report ***



Unless otherwise agreed in writing, this document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at <https://www.sgs.com/en/Terms-and-Conditions>. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested.

Attention: To check the authenticity of testing / inspection report & certificate, please contact us at telephone: (86-755) 8307 1443, or email: CN.Doccheck@sgs.com

SGS Mansion, No.41, The 5th Avenue TEDA, Tianjin, China 300457
中国·天津市经济技术开发区第五大街41号SGS大厦 邮编: 300457

t (86-22) 65288000 www.sgsgroup.com.cn
t (86-22) 65288000 sgs.china@sgs.com